



*Specialist in packaging solution!*




# HARDEE FLEXIPACK

Mfrs. of Packing Machines & Conveyor Line Automation

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# VFFS With Multihead Weigher

**HARDEE FLEXIPACK** Multi head weigher's meet all requirements of high speed, maximum accuracy, versatility, easy cleaning and maintenance. They are suitable to handle granular products:

## Technical Specification

Model -VFFS	HF-100,150,250,400
Filler	8,10,14 Head Combination weigher
Product	Granules Like, Dry Fruits, Pulses, Namkeens, Choclates & Potato Chips
Filling Capacity	5Grms to 1kg
Output speed	40-100 Pouches/Min. Depends on Material, Weight and Pouch Size
Packaging Material	Laminated Film
Power required	420v.3phs,50Hz/60Hz
Compressed Air	8CFM at 6Bar Pressure



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# VFFS With Auger Filler

The machine is designed for powder and similar fine products. The target weight of each filling is controlled with fast and accurate servo driven specific auger (Worm Screw). The auger type and diameter changes with respect to product type and target weight.

## Technical Specification

Model -VFFS	HF-100,150,250,400
Filler	Servo Auger Filler
Product	Powders Like Atta, Maida, Rice flour, Ground Spices, Chemical
Filling Capacity	5Grms to 10kg
Output speed	40-100 Pouches/Min. Depends on Material, Weight and Pouch Size
Packaging Material	Laminated Film
Power required	420v.3phs,50Hz/60Hz
Compressed Air	8CFM at 6Bar Pressure



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# VFFS With Volumetric Cup Filler

Vertical packaging machines suitable to make bags starting from a flat foil reel, combined with volumetric dosers with adjustable telescopic cups with flap. Suitable to pack granular products.

## Technical Specification

Model -VFFS	HF-100,150,250,400
Filler	VOLUMETRIC CUP FILLER
Product	Granules Like ,Pulses, Namkeens, Sugar & Tea.
Filling Capacity	5Grms to 2kg
Output speed	20-60 Pouches/Min. Depends on Material, weight and Pouch Size
Packaging Material	Laminated Film
Power required	420v.3phs,50Hz/60Hz
Compressed Air	8CFM at 6Bar Pressure



080-28376768



# VFFS With Linear Weigher

**Linear Weigher** is Suitable for granule type of products. The target weight is controlled by linear vibration units. With respect to product type and desired speed; 2 or 4 line types are available.

## Technical Specification

Model -VFFS	HF-100,150,250,400
Filler	1,2,3,4, Head Linear weigher
Product	Granuals Like ,Pulses, Namkeens,Sugar,Tea.
Filling Capacity	5Grms to 1kg
Output speed	10- 40 Pouches/Min. Depends on Material, Weight and Pouch Size
Packaging Material	Laminated Film
Power required	420v.3phs,50Hz/60Hz
Compressed Air	8CFM at 6Bar Pressure



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# Fillers

Multi Head Weigher



Piston Filler



Linear Weigher



Auger Filler



Cup Filler

# Valve Applicator & Sealer



**Semi Automatic  
Valve Applicator**



**Manual  
Valve Applicator**



**Manual  
Zig Zag Sealer**



**Heavy  
Duty Sealer**



**Online  
Metal Detector**



**Online  
Check Weigher**



**Liquid Pouch  
Packing Machine**



**Mini Pouch  
Packing Machine**



# Liquid Filling Line

## Technical Specification

Machine Name	Automatic Piston Liquid Filling Machine
Filler	4 Head Piston Filler
Product	Viscous liquid like, Honey, Ghee, Paste, Gel, Pickle & Sauces
Filling Capacity	50ml to 1000ml
Output speed	20-40 Bottles/Min. Depends on Material, Weight and Fill Weight
Packaging Material	Pet / Glass / Metal Tin / Aluminum Bottles
Power required	420v.3phs,50Hz/60Hz
Compressed Air	8CFM at 6Bar Pressure

